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D350-567-113
Job Sheet 201527



Part No: D350-567-113

Job Qty: 2 pcs

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Due Date: 10/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		10/15/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	OCT 10 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S223971



Part: D350-567-113

Job No: 201527

Serial No/Batch: S223971

Revision: F

Inspector: F

Exp Date:

Instructions: TC STC SH92-18 Issue 6 FAA STC SH989NE

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10/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 1 - 31					
				Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				120 QC 4	2 pcs	10/15/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58					
				QC 4 - 69					
				QC 4 - 8					
				QC 4 - 46					
				QC 4 - 68					
				QC 4 - 72					
				QC 4 - 74					
				QC 4 - 75					
				QC 4 - 78					
				130 Packaging 3-1 - Stock - B4B	2 pcs	10/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									
Packaging 3 - 21 - B4B									
Packaging 3 - 22 - B4B									
Packaging 3 - 23 - B4B									
Packaging 3 - 24 - B4B									
Packaging 3 - 25 - B4B									
Packaging 3 - 26 - B4B									
Packaging 3 - 27 - B4B									
Packaging 3 - 28 - B4B									
Packaging 3 - 29 - B4B									
Packaging 3 - 30 - B4B									
Packaging 3 - 31 - B4B									
Packaging 3 - 32 - B4B									
Packaging 3 - 33 - B4B									
Packaging 3 - 34 - B4B									
Packaging 3 - 35 - B4B									
Packaging 3 - 36 - B4B									
135 DC - 1 - B4B	2 pcs	10/15/19	0.00 0.00	DC - 1 - B4B					
				DC - 2 - B4B					
				QC 21 - FG - 21					
				QC 21 - FG - 70					
140 QC 21 - FG	2 pcs	10/15/19	0.00 0.00	QC 21 - SA - 53					
Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***									
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)									

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130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-567-113

Location: FG032

135 - (Document Control) Photocopy bluefile & type labels per PPPD350-567-113 CHG003

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5222389
2600-6	Camlock Stud	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5190024 x 152 14599x9
2600-LW	Washer, Camlock Retaining	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5220796
AN526C832R9	Screw	42 Ea (21 ea)	110-Packaging 1 - Pick Kit	5163236
D2463-0860	1/2" Seal-86"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213330
D3290-041	Replacement Exterior Window For -111	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218493
DT8439	Template	2 (1 ea)	110-Packaging 1 - Pick Kit	5220796
FG-778150-550-ROL	7781 5 oz Glass 50" x 125 yd	36 sf (18 ea)	110-Packaging 1 - Pick Kit	- 5021234
MS20426AD3-5	Rivet	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	F4533
MS21042L08	Nut	42 Ea (21 ea)	110-Packaging 1 - Pick Kit	5205000
NAS1149DN832J	Washer	84 Ea (42 ea)	110-Packaging 1 - Pick Kit	5185074

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	212-12	24	11	0
	2600-6	24	56	0
	2600-LW	24	34	0
	AN526C832R9	42	262	0
	D2463-0860	2	21	0
	D3290-041	2	5	0
	DT8439	2	0	0
	FG-778150-550-ROL	36	1,710	0
	MS20426AD3-5	48	307	0
	MS21042L08	42	1,052	0
	NAS1149DN832J	84	872	0

2 SQ Y.
3'x3' = 9

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				DEPARTMENT/PROCESS				MRB (Q51042)	
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition					
Description Work Order Deviation		Completed By									
Lead hand / Supervisor		QC / QA Coordinator									

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details: _____							

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -025	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
					D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	24			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	24			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD.	2 SQ. YD.	2 SQ. YD.			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C832R12	SCREW (OR AN526C832-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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